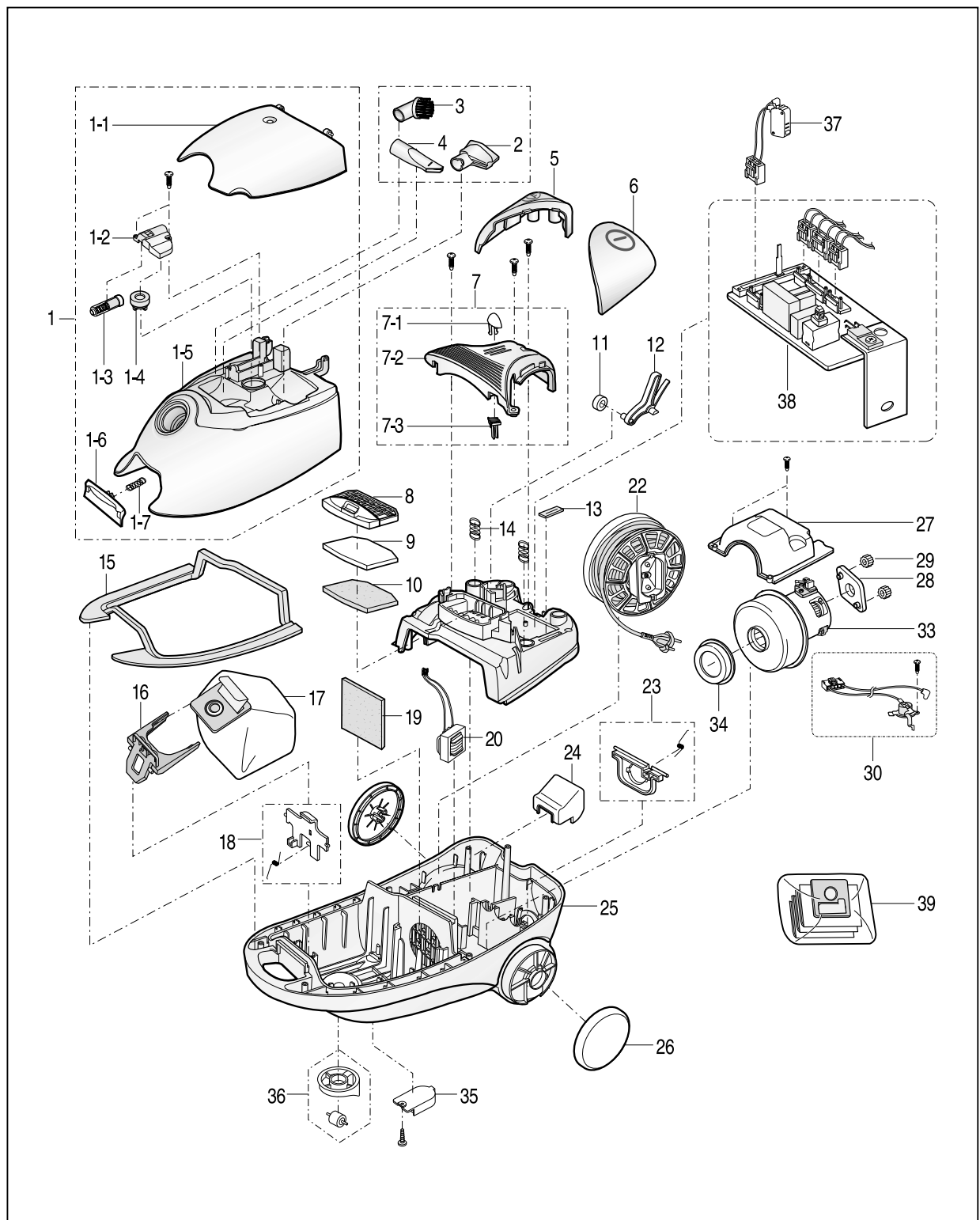


3. Exploded Views and Parts List

3-1 Assembly-Body



MODEL : COMMON PART

Location No.	Code No.	Description	Specification	Q' ty	Remarks
1-2	DJ67-60182A	COVER-INDICATOR	PP SUB GRY	1	
1-3	DJ66-60139A	INDICATOR-ASSY	ASSY, VC-7715V	1	
1-4	DJ66-60134D	DAMPER-ASSY	ASSY, BLK, L40	1	
1-7	DJ61-70001A	SPRING-C/DUST	HSWR, PI0.7, D6.8, L15	1	
2	DJ67-60182A	BRUSH-UPHO ASSY	ASSY SUB GRY	1	
3	DJ67-60149A	BRUSH-DUSTING ASSY	PP SUB GRU	1	
4	DJ67-50196A	PIPE-CREVICE	PP SUB GRU	1	
5	DJ67-00001A	BUTTON-C/REEL	PP DEEP GRY	1	
6	DJ67-00002A	BUTTON-SWITCH	PP DEEP GRY	1	
8	DJ72-00005A	GRILLE-FILTER	PP MISTY GRN	1	
9	DJ63-00006A	FILTER-GRILLE	T3 x W66.5 x L112	1	
10	DJ63-00007A	FILTER-MICRO	MICRO 100g	1	
11	DJ73-40101A	STOPPER-BRAKE	NBR BLK	1	
12	DJ66-00007A	LEVER-BRAKE	POM NTR	1	
13	DJ63-50122A	SPONGE-H/SINK	NR FORM W14 x L44	1	
14	DJ61-00009A	SPRING-BUTTON	HSWR, VC-7400	2	
15	DJ72-00008A	PACKING-DUST	PVC DEEP GRY	1	
16	DJ61-00004A	SUPT-FILTER	ABS BLK	1	
17	DJ69-50118D	BAG-PAPER	VP-77	1	
18	DJ66-00008A	LEVER-SAFETY ASSY	ASSY, VC-7400	1	
19	DJ63-40106C	FILTER-GRILLE	T3 x W105 x L105	1	
21	DJ72-00004A	BODY-CONTROL	PP DEEP GRY	1	
23	DJ67-00015A	CAP-BLOWER ASSY	PP DEEP GRY	1	
24	DJ72-00003A	GUARD-CORD	POM DEEP GRY	1	
25	DJ72-00002A	BODY-BASE	PP DEEP GRY	1	
26	DJ66-70219B	WHEEL-BACK	PP DEEP GRY	2	
27	DJ72-00014A	COVER-MOTOR	PP, NTR	1	
28	DJ61-00006A	SUPT-MOTOR	PP, NTR	1	
29	DJ73-10120A	CUSHION-RING	NR FORM	2	
30	DJ39-20260C	W/HARNESS-MOTOR	VC-7400, L380	1	
33	DJ67-00012A	C/REEL ASSY	CP2 4.8PI, 1.0mm ² , KKDK	1	
	DJ67-00012B		CP2 4.0PI, 1.0mm ² , KKDK	1	
	DJ67-00012C		BF3, 1.0mm ² , CWA	1	
34	DJ73-00004A	CUSHION-MOTOR,F	NR FORM	1	
35	DJ61-20166B	GUIDE-HANGER	ABS DEEP GRY	1	
36	DJ66-70227A	ROLLER-FRONT ASSY	ASSY, PP, DEEP GRY	1	
39	DJ74-10124A	BAG-PAPER ASSY	VP-77, 3PCS	1	

i : SNA (SERVICE NOT AVAILABLE)

NOTE:Select the appropriate part number, depending on model.

Example:Dust-cover and cord-reel assy.

MODEL : VC-7412, VC-7413 (ON/OFF)

Location No.	Code No.	Description	Specification	Q' ty	Remarks
1	DJ72-00011B	COVER-DUST ASSY	ASSY, EURO YEL	1	
1-1	DJ72-00012B	COVER-ATTACH	ABS, EURO YEL	1	
1-5	DJ72-00016B	DUST-ASSY	ASSY, EURO YEL	1	
1-6	DJ61-00005B	CLAMPER-DUST	ABS, EURO YEL	1	
7-2	DJ72-00007A	PANEL-CONTROL	ABS, EURO YEL	1	
33	DJ31-30177A	MOTOR	220V, VCM-K20HTDC	1	
	DJ31-30169B		230V, VCM-K20HUEB	1	
	DJ31-30170B		240V, VCM-K20HVEB	1	
38	DJ41-00006C	PBA-MAIN	ASSY, ON/OFF	1	

i : SNA (SERVICE NOT AVAILABLE)

MODEL : VC-7413V (VOLUME-SLIDE)

Location No.	Code No.	Description	Specification	Q' ty	Remarks
1	DJ72-00011C	COVER-DUST ASSY	ASSY, BLUE	1	
1-1	DJ72-00012C	COVER-ATTACH	ABS, BLUE	1	
1-5	DJ72-00016C	DUST-ASSY	ASSY, BLUE	1	
1-6	DJ61-00005C	CLAMPER-DUST	ABS, BLUE	1	
7	DJ72-00015C	PANEL-CONTROL ASSY	ASSY, BLUE	1	
7-1	DJ64-10191B	KNOB-SLIDE	ABS, DEEP GRY	1	
7-2	DJ72-00006C	PANEL-CONTROL	ABS, BLUE	1	
7-3	DJ61-50118A	FIXER-KNOB	ABS, DEEPT GRY	1	
33	DJ31-30177A	MOTOR	220V, VCM-K20HTDC	1	
	DJ31-30169B		230V, VCM-K20HUEB	1	
	DJ31-30170B		240V, VCM-K20HVEB	1	
38	DJ41-00006B	PBA-MAIN	ASSY, 230~240V, 50Hz	1	

i : SNA (SERVICE NOT AVAILABLE)

MODEL : VC-7414V (VOLUME-SLIDE)

Location No.	Code No.	Description	Specification	Q' ty	Remarks
1	DJ72-00011A	COVER-DUST ASSY	ASSY, WINE RED	1	
1-1	DJ72-00012A	COVER-ATTACH	ABS, WINE RED	1	
1-5	DJ72-00016A	DUST-ASSY	ASSY, WINE RED	1	
1-6	DJ61-00005A	CLAMPER-DUST	ABS, WINE RED	1	
7	DJ72-00015A	PANEL-CONTROL ASSY	ASSY, WINE RED	1	
7-1	DJ64-10191B	KNOB-SLIDE	ABS DEEP GRY	1	
7-2	DJ72-00006A	PANEL-CONTROL	ABS, WINE RED	1	
7-3	DJ61-50118A	FIXER-KNOB	ABS DEEP GRY	1	
20	DJ27-40106B	COIL-HARMONIC	14MH, 57 x 49 x 22mm	1	
33	DJ31-00003A	MOTOR	220V, VCM-K30HTDD	1	
	DJ31-30183B		230V, VCM-K30HUDD	1	
	DJ31-00004A		240V, VCM-K30HVDD	1	
37	DJ39-20253C	W/HARNESS-SWITCH	VC-7414V, BODY	1	
38	DJ41-00006A	PBA-MAIN	ASSY, 230~240V, 50Hz	1	

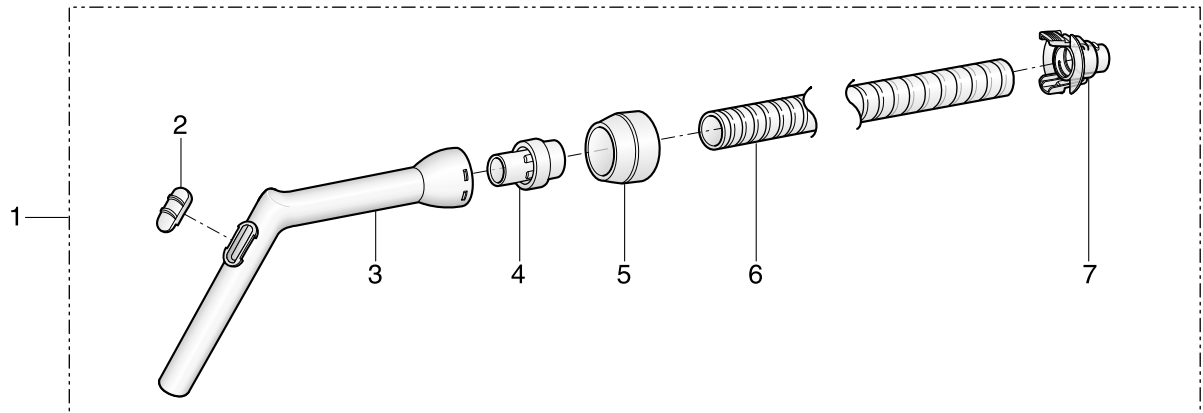
i : SNA (SERVICE NOT AVAILABLE)

MODEL : VC-7415V (VOLUME-SLIDE)

Location No.	Code No.	Description	Specification	Q' ty	Remarks
1	DJ72-00011D	COVER-DUST ASSY	ASSY, F/GREEN	1	
1-1	DJ72-00012D	COVER-ATTACH	ABS, F/GREEN	1	
1-5	DJ72-00016A	DUST-ASSY	ASSY, F/GREEN	1	
1-6	DJ61-00008D	CLAMPER-DUST	ABS, F/GREEN	1	
7	DJ72-00015D	PANEL-CONTROL ASSY	ASSY, F/GREEN	1	
7-2	DJ72-00006D	PANEL-CONTROL	ABS, F/GREEN	1	
7-1	DJ64-10191B	KNOB-SLIDE	ABS DEEP GRY	1	
7-3	DJ61-50118A	FIXER-KNOB	ABS DEEP GRY	1	
20	DJ27-40106B	COIL-HARMONIC	14MH, 57 x 49 x 22mm	1	
33	DJ31-00001A	MOTOR	220V, VCM-K40HTDD	1	
	DJ31-00005A		230V, VCM-K40HUDD	1	
	DJ31-00006A		240V, VCM-K40HVDD	1	
37	DJ39-20253C	W/HARNESS-SWITCH	VC-7414V, BODY	1	
38	DJ41-00006A	PBA-MAIN	ASSY, 230~240V, 50Hz	1	

i : SNA (SERVICE NOT AVAILABLE)

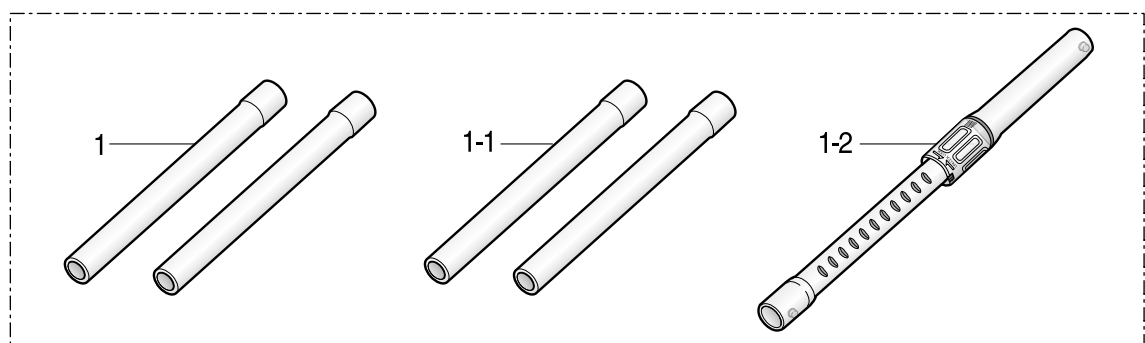
3-2 Assembly Hose



Location No.	Code No.	Description	Specification	Q' ty	Remarks
1	DJ67-00010B	HOSE - ASS _이	L1500, VC-7400, DEEP GRY	1	
2	DJ61-20100A	GUIDE-AIR	ABS, DEEP GRY	1	
3	DJ67-00011A	PIPE-HANDLE	PP, DEEP GRY	1	
4	DJ67-10142A	HOLDER-HOSE	PP, DEEP GRY	1	
5	DJ67-30139A	ENCLOSURE-HOSE	PP, DEEP GRY	1	
6	DJ67-40102B	HOSE-WIRELESS	EVA, L1500	1	1.5 MT
7	DJ67-00008A	HOLDER-HOSE	ABS, DEEP GRY	1	

i : SNA (SERVICE NOT AVAILABLE)

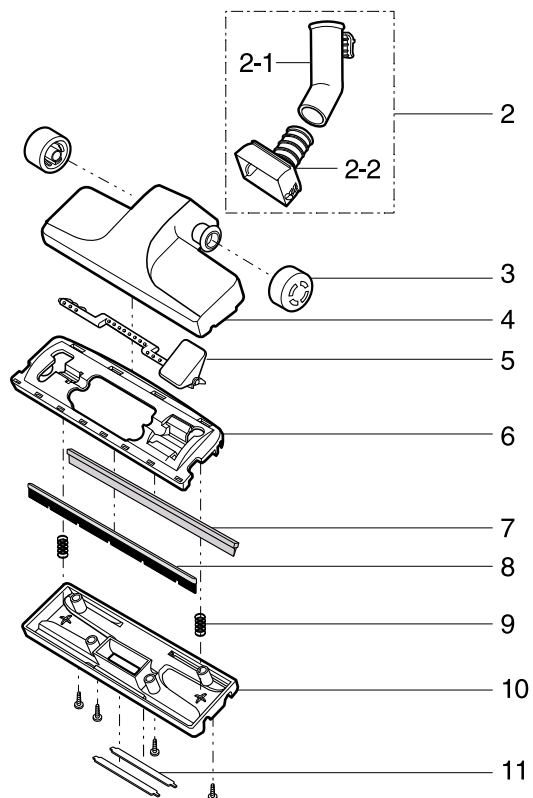
3-3 Assembly - Pipe



fRThe vacuum cleaner may be supplied with steel or plastic pipe assembly.

Location No.	Code No.	Description	Specification	Q' ty	Remarks
1	DJ67-50146H	PIPE-STEEL	STEEL	1	
1-1	DJ67-59133A	PIPE-FRICTION	PP DEEP GRY	1	
1-2	DJ67-50170B	PIPE-T/STEEL	TELESCOPIC	1	

3-4 Assembly-Brush



Location No.	Code No.	Description	Specification	Q' ty	Remarks
1	DJ67-00016A	ASSY-BRUSH	ASSY	1	
2	DJ93-10122C	ASSY-PIPE C/BRUSH	ASSY	1	
2-1	DJ67-50199C	PIPE C/BRUSH	PP,DEEP/GRY	1	i
2-2	DJ61-00011A	NECK-HOLDER	PP,DEEP/GRY	1	i
3	DJ66-70223A	WHEEL-BRUSH ASSY	PVC,DEEP/GRY	2	
4	DJ72-00020A	COVER-BRUSH	PP,DEEP/GRY	1	
5	DJ66-50150A	LEVER-FOOT	ABS,DEEP/GRY	1	
6	DJ67-20161A	BASE-BRUSH	ABS,DEEP/GRY	1	
7	DJ67-60176A	BRUSH-NOZZLE	ABS+URETAN	1	
8	DJ67-10187A	HOLDER-BRUSH	ASSY	1	
9	DJ61-70179A	SPRING-BRUSH	HSWR	2	
10	DJ72-00019A	BODY-BRUSH	PE,DEEP/GRY	1	
11	DJ63-70117A	SPACER-BRUSH	PVC+WOO	2	

i : SNA (SERVICE NOT AVAILABLE)